Henry ford

* Grew up in countryside, became chief engineer with Detroit Edison company.
* Had no regualar hours so experimented
* Built his own self propelled vechicle, sold it made more etc got financial backing.
* When these trolleys were connected with chains and power was used to move the carcasses past the workers at a steady pace, they formed at rue assembly line. Stationary workers concentrated on one task, performing it at a pace dictated by the machine, minimizing unnecessary movement, and dramatically increasing production.
* Re did assembly line imporved efficiency fly-wheel time reduced from 20min to 5,
* Cut chassis time from 12.5 hours to 6 labour hours
* method of breakingdown complex jobs into smaller parts allowing unskilled labor to be able to carry out the job with little training or experience.
* it is only through enforced standardization of methods, enforced adoption of the bestimplements and working conditions, and enforced cooperation that this faster work can beassured.

QUOTES

‘There is one rule for the industrialist and that is: Make the best quality of goods possible at the lowest cost possible, paying the highest wages possible’

[‘Coming together is a beginning; keeping together is progress; working together is success.](http://www.brainyquote.com/quotes/quotes/h/henryford121997.html) ‘